

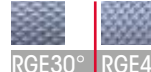
Series 241



Tool holder
Designation



Knurling profiles on DIN 82 workpiece:
Feed knurling



RGE30° | RGE45°

Selection of knurling wheels:

2 x AA | 1 x BL15° / 1 x BR15°

Product features:

- Modular design: Tool can be used as right-hand and left-hand version. Retooling by simply turning the cut knurling head
- Conversion to alternative full shank dimensions is possible
- Modular shank design: Shank size 10 x 10 mm optionally adaptable
- Fine adjustment of centre height of the cut knurling head
- Fine adjustment of the clearance angle by means of synchronous adjustment spindle
- Coated carbide bearing bushes for improved anti-frictional property
- Vertical height adjustment for use of shank size 20 mm on 25 mm (version 241-20M250608-A1)

TOOL VERSIONS:

Order no.	Tool holder Designation	Working area Ø [mm]	Dimension [mm]						Knurling wheels (Ø x w x b) [mm]
			a	b	c	d	e	f	
31001926	241-10M150408-VS-A	3-50	10	10	116	36.7	36	31	15 x 4 x 8
31001901	241-12M150408-VS-A	3-50	12	12	116	37.7	36	31	15 x 4 x 8
31001945	241-16M150408-VS-A	3-50	16	16	116	39.7	36	31	15 x 4 x 8

Other variants available on request

Order no.	Tool holder Designation	Working area Ø [mm]	Dimension [mm]						Knurling wheels (Ø x w x b) [mm]
			a	b	c	d	e	f	
31000804	241-20M150408-A	3-50	20	20	116	44.7	36	35.6	15 x 4 x 8
31000666	241-20M250608-A1	10-250	20	20	133.3	68	53.3	53	25 x 6 x 8
31001899	241-25M250608-A1	10-250	25	20	133.3	68	53.3	53	25 x 6 x 8

ADAPTER BRACKET FOR BASE SHANK 10 x 10 mm:

Order no.	Shank size [mm]
21BHR1653	12 x 12
21BHR1654	16 x 16

